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Notching-Tonnage Chart

Approximate Pressure Required for Mild Steel

METAL THICKNESS	20	18	16	14	12	11	10	3/16"	1/4"	3/8"	1/2"	5/8"	3/4"	1"
Gauge	0.036	0.048	0.060	0.075	0.105	0.120	0.135	0.187	0.250	0.375	0.500	0.625	0.750	1.000
TONS REQUIRED TO NOTCH 1" LENGTH	0.90	1.20	1.50	1.87	2.63	3.00	3.38	4.68	6.25	9.38	12.50	15.75	18.75	25.00